

Efficient cutting and calibrating of precut tubes



GRANLUND manual cutting and calibrating unit, type KCM

Cutting precut tubes to desired lengths

GRANUND KCM is used for cutting standard length (precut) tubes into desired lengths. It is designed to operate separately from the tube welding mill. The combination of the cutting head KCH and the calibrating head from KOG, gives you tubes cut to accurate final length with calibrated ends. The element tubes are ready for filling without any further operation.

The GRANUND KCM consists of a small magazine for 6 meters tubes that are fed manually into the cutting head KCH against a fixed adjustable stop. The operator press a pedal and the tubes are cut and fall down into another magazine. When the tubes are cut, the operator walks over to the other side of the machine and feeds the elements into the calibrating head, press a pedal and the elements are deburred and calibrated.